## CCC Control System Operation Training





#### EXPERTISE IN TURBOMACHINERY CONTROLS

# Introduction

Centrifugal and axial compressors are susceptible to surge which can cause catastrophic damage to your turbomachinery train.

The Anti-surge controller is one of the most critical turbomachinery control applications that protect a compressor from surge by continuously calculating the distance between the compressor's operating point and its surge limit line.

The controller modulates a recycle or blow-off valve to prevent the compressor's operating point from reaching the surge limit while maintaining other process variables within safe or acceptable limits.

## **Expected Learning Outcomes**

- Identify a variety of compressors
- Explain surge phenomena and consequences on computer operation and process stability
- Interpret and recognize the controller's functions
- Analyze, identify and resolve alarms





# **Course Program**

# Compressor Systems and Classification

#### **Surge Phenomenon**

- Theory of Surge Control
- System Resistance
- Causes

#### Specialized Controller Features

- Anti-surge Control
- Performance Control
- Speed Control
- Extraction Control

#### Software simulation

- Compressor maps
- Process Disturbances
- Instrument Failures

#### Hands-on simulation

 Using simulation software, a laptop, and a demonstration unit consisting of actual CCC controllers



## **Program Designed for:**

- Rotating Equipment Engineers
- Instrument Engineers
- Ops Technician Mechanical
- Ops Technician Instrument
- Operations Staff
- Process Engineer.



# **Simulation Equipment**

### Hands-on simulation Equipment (either one upon majority)

Using simulation software, a laptop, and a demonstration unit consisting of actual CCC controllers

- Series 5 Vanguard
- Series 3++
- Prodigy Solution

# Certification



#### Certification is world recognised by Compressor Controls Corporation (CCC) Global



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